# **HNP Mikrosysteme GmbH**

## High performance series

# Micro annular gear pump mzr®-7205

Pump for applications in production and process technology



- high dosage precision precision CV better 1%
- high differential pressures achievable even with low viscous liquids
- compact measurements length 155 mm, controller inclusive
- broad viscosity range methanol, water, solvents, adhesives, grease, gel
- pulseless delivery low shear stress rotary micro annular gear technology
- high service life wear resistant tungsten carbide
- precision motor and sophisticated control DC-servomotor with integrated microcontroller

The micro annular gear pump mzr-7205 rounds off the high performance series with 0.048-288 ml/min in the upper flow range. The highly precise, pulseless low volume dosage even with non-lubricating liquids or at

high pressure, the compact design and process technology. The of the pump, the integrated microcontroller, the broad viscosity continuous and discrete dosage of range and the small measurements are the unique features of this pump series. The pump is applied in the field of production

pump is suitable for the water, watery solutions, solvents, methanol, oil, lubricants, adhesives, ink and paints as well as other high viscous liquids.

### **Applications**

- Chemical processing
- Industrial and plant engineering
- Packaging technology
- Medical and pharmaceutical
- Miniplant technology
- Spray technology
- Dispensing of adhesives
- Inks and paints dosage
- Vacuum applications

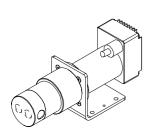
## **Technical data**

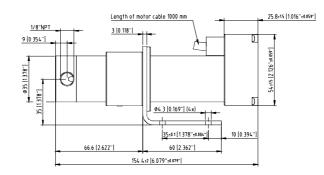
Flow rate	0.048 – 288 ml/min
Smallest dosage volume	5 μΙ
Displacement volume	48 μl
Operating pressure range	0 – 40 bar (580 psi), 80 bar * (1160 psi *)
Max. inlet pressure	5 bar (73 psi)
Operating temperature range	-5 +60 °C (-20 +150 °C *)
Viscosity range	0.5 – 50 000 mPas (350 000 mPas *)
Precision	< 1 % Coefficient of Variation CV
Pulsation	< 6 %
Speed range	1 – 6000 rpm
Fluid connections	1/8" NPT internal thread, lateral optional: M10 x 1.0 on the face
Wetted parts	stainless steel 316L (1.4404, 1.4435), tungsten carbide Ni-based, sapphire; shaft seal: graphite reinforced Teflon®, 316L; static seals: FPM Viton®, optional: EPDM, TFE/P, FFPM
Motor	DC-servomotor, 24 V DC, 44 W
Controller	integrated 16-bit microcontroller
Interface	0–10 V, RS-232, 1 digital input/output
Measurements (L x W x H)	155 x 50 x 69 mm
Weight	approx. 1080 g
Customized solutions on request.	* with accessories

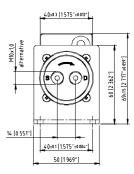
Contact

Sanwa Tsusho Co., Ltd. phone +81-3-3492-6300 +81-3-3492-6311 13-2, Nishi-Gotanda 3 chome, Shinagawa-ku, Tokyo 141-0031 Japan faX

#### Measurements

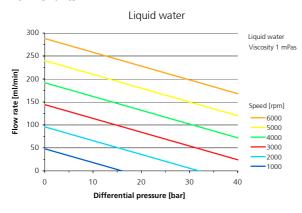


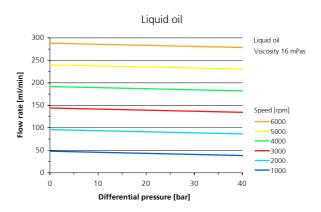




Subject to technical changes

#### Flow charts





#### **Control and software**



- speed and position control for continuous and discrete dispensing tasks
- connection board with potentiometer for speed control
- RS-232 9-pole SUB-D connector to connect directly to a PC or a SPC
- analog input with terminal screw
- power supply with DIN 45323 socket, pin plug or terminal screw
- EEPROM program memory

- simple ASCII command language for the parameter setting (velocity profiles) and programming of the motor
- programming with Windows® software
   »Motion Manager«
- temperature and current limiting
- online dynamic drive analysis
- simultaneous operation of up to 255 pumps with additional multiplexer modules

#### Item number

10 03 01 06

10 03 01 05

mzr-7205 pump with lateral fluid connections 1/8" NPT, connection board, zero-modem cable and software »Motion Manager« mzr-7205 pump with fluid connections M10 x 1.0 on the face, connection board, zero-modem cable and software »Motion Manager«

#### Accessories

Fluidic accessories
Fluidic seal module
Heat isolation module
Heating module
Reduction gear
Console drive module
Motor types
Multiplexer module

threaded fluid connectors, tubes, filters etc. use of air- and water-sensitive fluids or for vacuum applications use for increased fluid temperature up to 150 °C active heating of the pump head up to 150 °C operating temperature gear 3.7:1 reduces speed for the metering of high viscous fluid diecast aluminum chassis mzr-S05 E with control elements, and display explosion-proof or high power motor operation of up to 255 pumps with a single RS-232 interface

Micro annular gear pumps (and housings) are protected by assigned patents: EP 852 674 B1, US 6,179,596, US 6,520,757 B1, DE 198 43 161. In the US, Europe and Japan are additional patents pending. mzr<sup>®</sup> is a registered German trademark of HNP Mikrosysteme GmbH. Teflon<sup>®</sup> is a registered trademark of DuPont Dow Elastomers.